



ROBERT HAUSSMANN · 1956

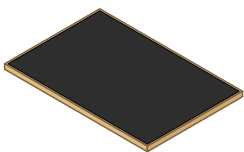
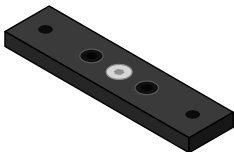
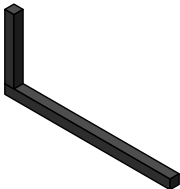
Stacking Table RH 117

W 60 × D 40 × H 39 cm
Black linoleum, birch
Powder-coated steel
Square tube 15 × 15 mm

PREPARATION

What's in the box.

Everything for one table. If you bought the set of three, you get everything three times.

1 ×  Tabletop black linoleum on top, birch edge	2 ×  Leg frame with 2 brackets square tube 15 × 15 mm, U-shaped	4 ×  Mounting bracket black, 5 holes – usually already on the frame	8 ×  Countersunk screw, black bracket → tabletop
4 ×  Countersunk screw, silver bracket → frame (usually pre-fitted)	1 ×  Allen key hex key, fits the screws	4 ×  Plastic glide 15 × 15 mm, one per tube end	+  Soft blanket not in the box – have one ready

THREE RULES. THAT'S IT.

01

Work on something soft.

Put a blanket or the flattened box on the floor. Never directly on tiles or concrete.

02

Loose first, then tight.

Start all screws by hand first. Only tighten once everything is in place.

03

Never force it.

If a screw is hard to turn, it's crooked. Back it out, line it up straight, try again.

TOOLS

Just the Allen key. No power drill – it will strip the threads in the wood.

TIME

About 10 minutes per table. One person is enough.

1

UNPACK

Lay the box flat.

Open the box lying flat. Pull off the tape by hand. Take out all parts and keep the empty box as a work surface.



✗ NO BOX CUTTER

The blade will scratch the linoleum right under the cardboard.

✓ DO THIS

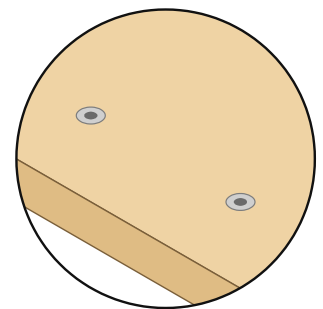
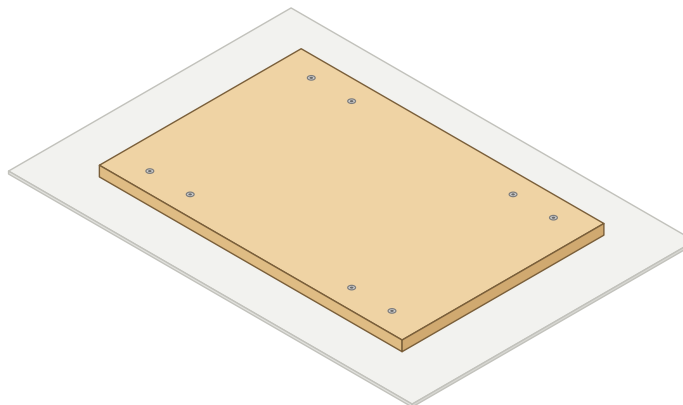
Pull the tape off in the direction of the arrow.

2

TOP

Turn the top over.

Lay the tabletop on the blanket with the **black side facing down**. The light wood faces up.



THREADED INSERTS

✓ CORRECT

You can see 8 silver threaded inserts – two in each corner.

✗ WRONG

You can see black linoleum? Turn the top over again.

3

FRAME

Brackets onto the frames.

Each bracket has **three holes** in the middle for the silver screw. Which hole you use depends on which table you are building.



Lay the bracket across the tube and screw the silver screw through the chosen hole into the tube. The head must be **fully countersunk** – this side will rest on the wood.

Both brackets on one frame **always the same** – same hole, same side.

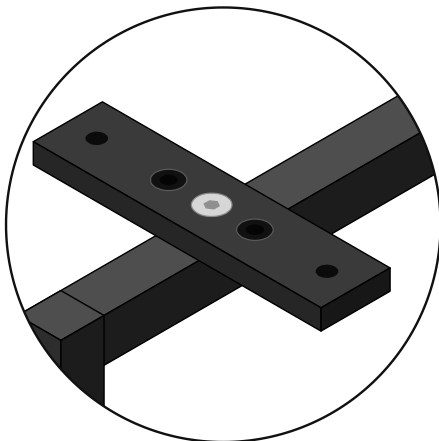
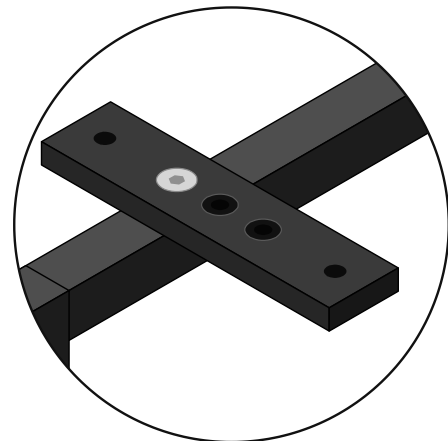


TABLE 1 · MIDDLE HOLE

Single table or first table of the set. Tube exactly in the middle of the bracket.



TABLES 2 + 3 · SIDE HOLE

Tube 15 mm off centre – exactly one tube width. Whether it goes outwards or inwards is decided when you position the frame in step 4.

❗ WHY?

The offset holes put each table's legs in a slightly different place. That's what lets the three tables stack into each other.

✅ ALREADY FITTED?

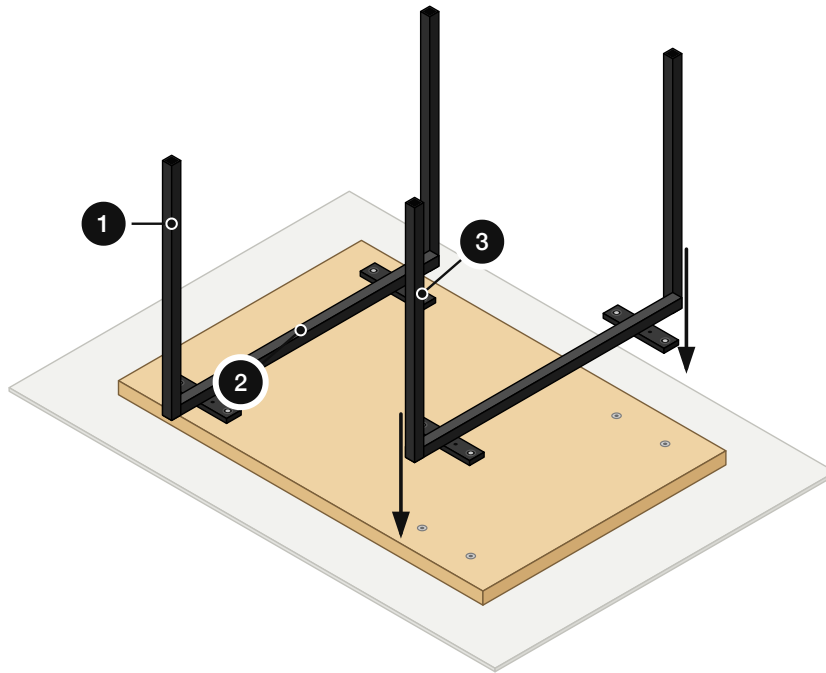
Quickly check the screw is in the right hole. Then go to step 4.

4

POSITION

Place the frames.

Turn the frame over and lay it on the top – **legs pointing up**.
The bracket holes sit exactly over the silver inserts.



- 1 Legs point up and stand beyond the long edge. That's correct – on the RH 117 the legs sit on the outside.
- 2 Tube runs across the short side.
- 3 Brackets run lengthwise, their outer holes exactly over the inserts. Second frame the same way at the other end.

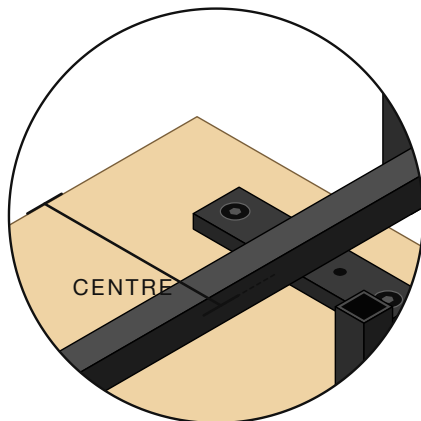


TABLE 1
Tube in the middle of the bracket.

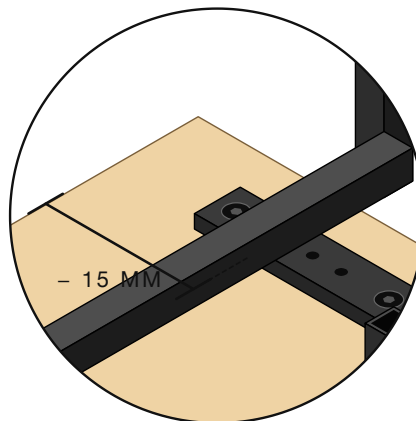


TABLE 2 · OUTWARDS
Tube 15 mm closer to the edge – on both frames.

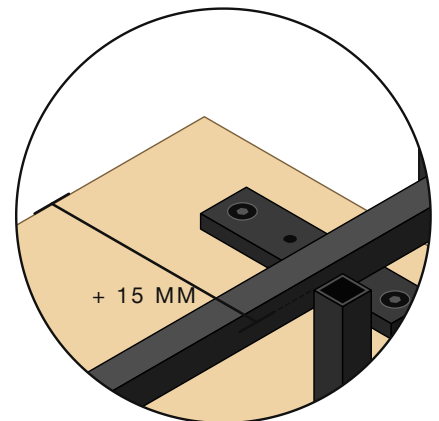


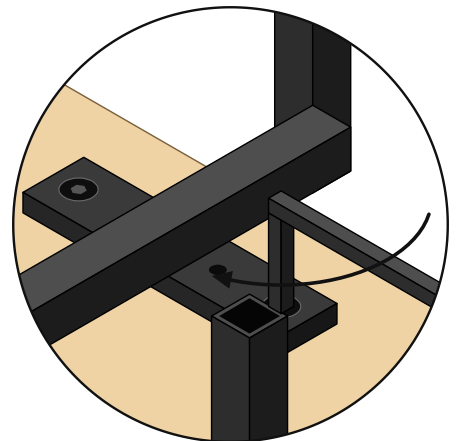
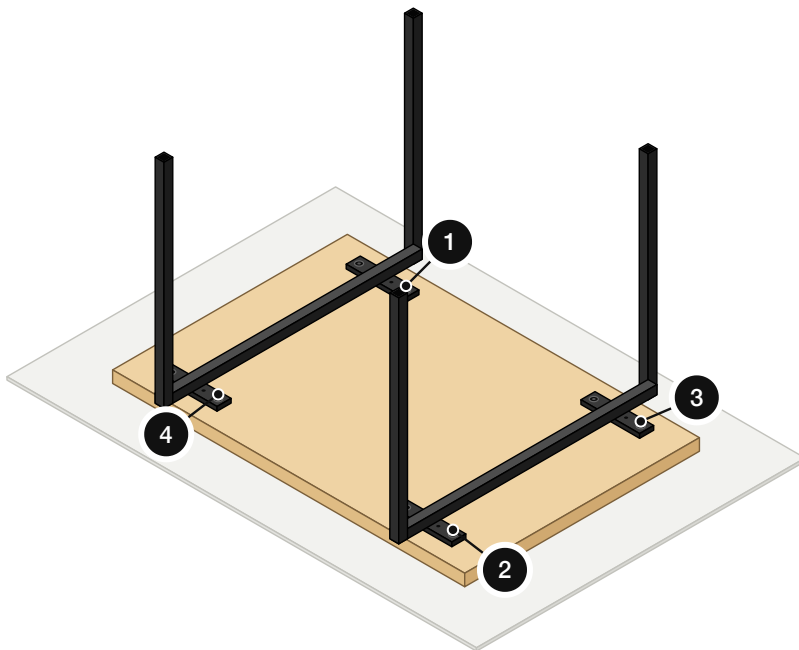
TABLE 3 · INWARDS
Tube 15 mm closer to the centre – on both frames.

5

SCREWS

Screw it down.

2 black screws per bracket, in the outer holes. All 8 loosely first, then tighten crosswise.



CLOCKWISE · HAND-TIGHT

TIGHTEN CROSSWISE

Order 1 → 2 → 3 → 4 – always the diagonally opposite bracket next. That way nothing pulls crooked. Tight means **hand-tight**: stop when the key stops.

✗ DON'T OVERTIGHTEN

The inserts sit in the wood. Too much force will pull them out.

✓ TEST

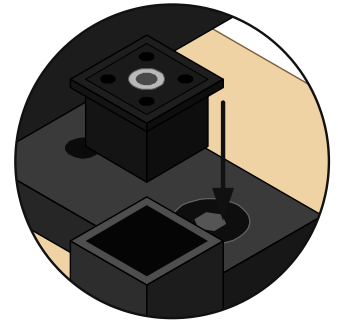
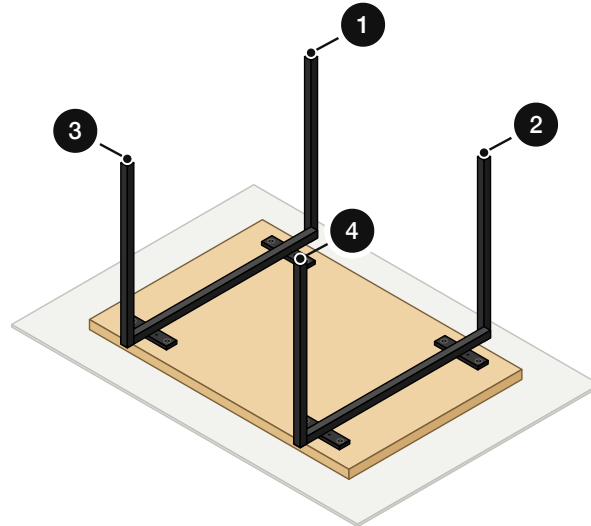
Give a leg a shake. Nothing wobbles? Carry on.

6

GLIDES

Fit the glides.

While the legs point up: insert a **plastic glide** into each open tube end and press it in flush with your thumb.



PRESS IN FLUSH

✗ DON'T FORGET

Without glides the steel tube will scratch the floor.

✓ CORRECT

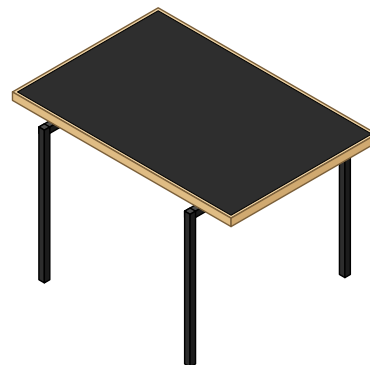
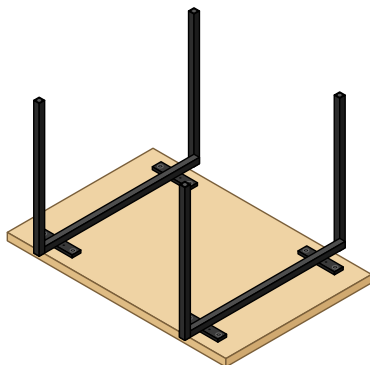
All 4 glides sit flush in the tube – nothing sticks out, nothing wobbles.

7

STAND UP

Flip it. Done.

Hold the table by two legs, tip it slowly over the long edge and stand it on its legs.



✗ DON'T DRAG

Don't pull it across the floor – the birch edge is delicate.

1 SET OF 3

Repeat steps 2 – 7 for each table – using the hole position for table 1, 2 and 3. Tip: number the tables underneath with masking tape.

STACKING

Three tables. One tower.

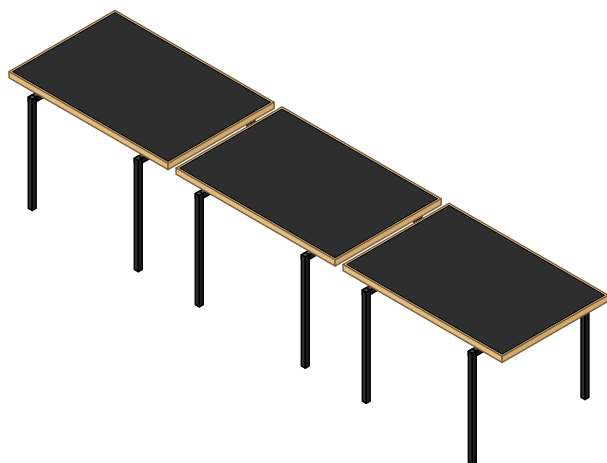
Thanks to the three hole positions, each table's legs are offset by exactly one tube width (15 mm). So when stacked they sit snugly side by side and the three tables fit precisely on top of each other – just as Robert Haussmann intended in 1956.

Simply lower one onto the other. The legs slide past the legs of the table below.



COMBINING

Placed side by side, the three tables become one long lounge table.



CARE

- Wipe the linoleum with a slightly damp cloth.
- No abrasive cleaners, no scouring sponges.
- Hot dishes only on a trivet.
- Re-tighten the screws briefly after a few weeks.

QUESTIONS? SOMETHING MISSING?

Write to us.
We're happy to help.

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